

InO_x THIN FILMS DEPOSITED BY PLASMA ASSISTED EVAPORATION: APPLICATION IN LIGHT SHUTTERS

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Abstract

Undoped transparent conductive InO_x thin films (TCO), of about 100 nm thick, are deposited by radiofrequency plasma enhanced reactive thermal evaporation (rf-PERTE) of indium teardrops with no intentional heating of the glass substrates. The process of deposition occurs at very low deposition rates (0.1-0.3 nm/s) to establish an optimized reaction between the oxygen plasma and the metal vapor. These films show the following main characteristics: transparency of 87 % (wavelength, $\lambda = 632.8$ nm) and electrical resistivity of $6 \times 10^{-4} \Omega\text{cm}$ comparable with the ones measured for the commercial TCO [1]. AFM studies showed films with different roughness which influenced the electrical optical properties of the micro and nano fiber based light shutters devices. A preliminary integration of these InO_x films into laboratory assembled light shutters, produced with cellulosic micro/nano fibers and a nematic liquid crystal, gave rise to electro-optical properties similar to those of devices assembled using commercially available TCO's such as ITO films [2]. For the shutters assembled using commercial ITO, the light transmission coefficient (Tr) reaches the highest value (Tr_{max}) of 89% and the lowest (Tr_{min}) of 1.3%, while for the InO_x shutters these values are 80% and 3%, respectively. Regarding the electric field required to achieve 90% of the maximum transmission in the ON state (E_{on}) the one presented by the devices assembled with commercial ITO coated glasses is 2.4 V/ μm while the one presented by the devices assembled with InO_x coated glasses is smaller, 1.77 V/ μm . These results corroborate the device quality that depends on the base materials and fabrication process used.

References

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